



The Harbour Collection *Elegance in Every Detail*

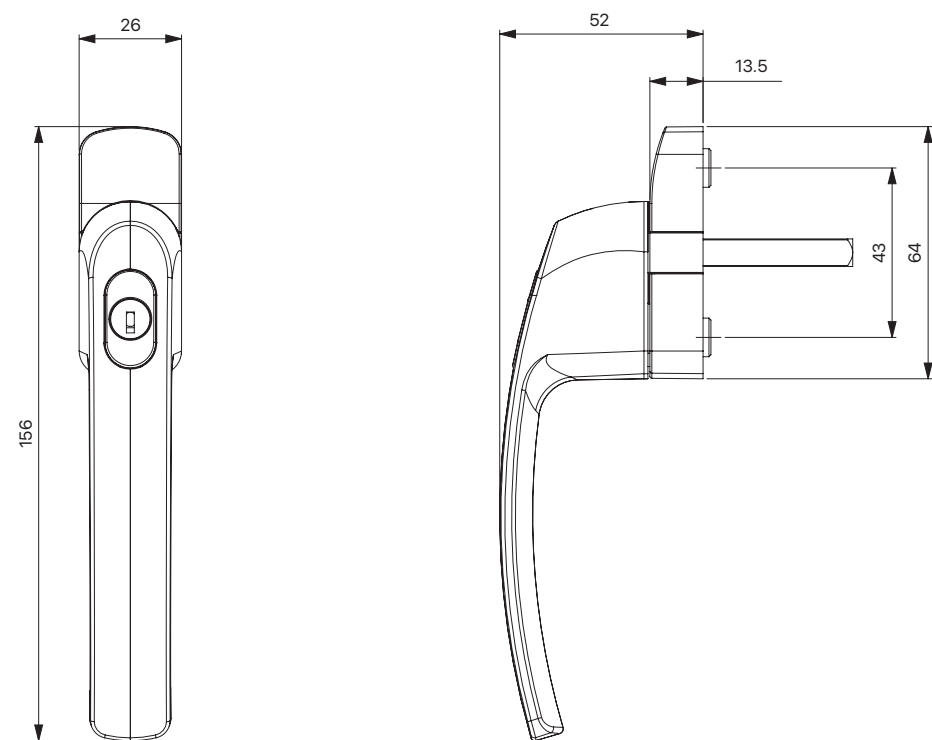
Tilt Before Turn **Stainless Steel Handle**

**Innovative. Secure.
Built to Last.**

Experience the perfect blend of style, durability, and security with the Harbour Stainless Steel TBT Handle—designed to enhance the performance of modern windows.



Dimensional Drawings



Finishes



Polished and Brushed finishes available in 316 Stainless Steel. PVD and Powder-Coated finishes available in 304 Stainless Steel.

*Special order only

Elegant Design



- Modern Elegance**
Part of a complete collection of door and window hardware crafted with a contemporary design for a modern, elegant touch.
- Unmatched Durability**
Crafted from 316 stainless steel for brushed and polished finishes and 304 stainless steel for PVD and powder-coated finishes
- Enhanced Safety**
Patent-Pending
Integral key-locking latch mechanism
- **the industry's first in stainless steel.**
Lockable in closed and tilt positions for added safety.
- Proven Durability**
Industry-leading corrosion resistance with 1000+ hours salt spray testing, far exceeding BS EN 1670, Grade 5 standards.

In-house tested to withstand 50kg axial strength, 25kg side load strength, and durability up to 50,000 cycles.



Versatile
Suitable for PVCu, aluminium, and timber applications with separate spindle and screw packs



Part Numbers

Description	Grade	Polished Stainless	Brushed Stainless	Polished Gold PVD Stainless	Luna Grey PVD Stainless	Luna Black PVD Stainless	Powder Coated White Stainless	Powder Coated Black Stainless	Powder Coated Anthracite Stainless
Harbour Stainless Steel Locking TBT Casement Handle, 20mm Pin	316	577001	577002	-	-	-	-	-	-
Harbour Stainless Steel Locking TBT Casement Handle, 20mm Pin	304	-	-	577004	577000	577006	577008	577007	577009
Harbour Stainless Steel Locking TBT Casement Handle, 30mm Pin	316	577021	577022	-	-	-	-	-	-
Harbour Stainless Steel Locking TBT Casement Handle, 30mm Pin	304	-	-	577024	577020	577026	577028	577027	577029
Harbour Stainless Steel Locking TBT Casement Handle, 38mm Pin	316	577061	577062	-	-	-	-	-	-
Harbour Stainless Steel Locking TBT Casement Handle, 38mm Pin	304	-	-	577064	577060	577066	577068	577067	577069
Harbour Stainless Steel Locking TBT Casement Handle, 43mm Pin	316	577101	577102	-	-	-	-	-	-
Harbour Stainless Steel Locking TBT Casement Handle, 43mm Pin	304	-	-	577104	577100	577106	577108	577107	577109
Harbour Stainless Steel Locking TBT Casement Handle, 55mm Pin	316	577161	577162	-	-	-	-	-	-
Harbour Stainless Steel Locking TBT Casement Handle, 55mm Pin	304	-	-	577164	577160	577166	577168	577167	577169

The Harbour Collection TBT Handles are packaged in boxes of 20.

Description	Part Number
Harbour Espag Handle Key	577500

Care, Maintenance & Cleaning

To ensure optimal performance and longevity of your Mila product, please follow these maintenance guidelines:

Do

- ☒ **Clean Regularly**
Dust surfaces with a dry cloth or duster.
- ☒ **Gently Wipe**
Use a soft cloth with warm water and a mild detergent.
Rinse with clean water and dry thoroughly with a soft cloth.

Do Not

- ☒ Use abrasive materials that may scratch or damage the surface.
- ☒ Use acid-based cleaning products as they can cause deterioration.

February 2025

mila.co.uk

Mila UK, 1 Brunel Close,
Drayton Fields Industrial Estate,
Daventry
Northamptonshire
NN11 8RB

