

TO REMOVE THE OLD FRICTION STAY FROM WINDOW

Open the window and remove screws from the frame tracks.

Slightly bending the top friction stay out of the frame and carefully lift out the window remove all other screws in the sash arms.

TO FIT THIS FRICTION STAY

Establish the required stack height of the replacement friction stay by following the directions at the bottom of this leaflet.

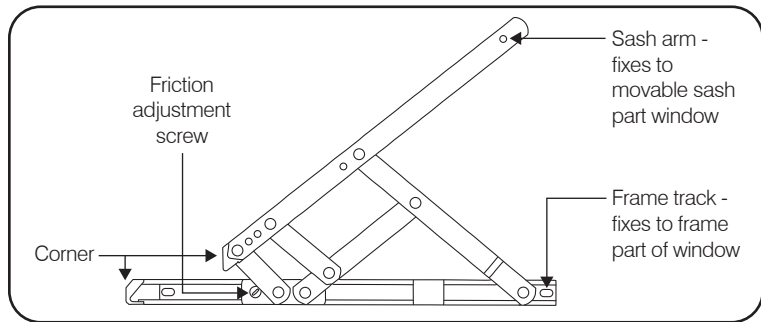
Select either the left or right hand friction stay (indicated with 'R' or 'L') depending on the opening direction of your window.

On the window sash, align the original screw hole closest to the corner, with the first hole in the friction hinge sash arm.

Screw the sash arm of the friction hinge to the window sash using only the oval holes. This will allow the window to be adjusted later if necessary. The other screw holes may not align with the holes in the new friction stay so may require pilot holes.

Repeat with the other friction stay.

Standard Friction Stay - Fitting Instructions



Once the pair of friction stays has been fitted to the window sash, ensure that both are in the open position.

Locate the frame track part of the friction stays into the corner of the window frame and secure with suitable fixings. Use only the oval holes at this time so the window can be adjusted if necessary later.

Check the operation by opening and closing the window.

ADJUSTMENT

If you need to adjust simply loosen the screws in the oval holes and move the window sash.

To adjust friction during opening by turning the screw in the plastic slide in the frame track.

Once the window is operating correctly the friction stay can be secured by fixing screws through the round holes in the frame track and the sash arms.

NOTE

Please ensure that appropriate PPE is worn and care is taken when handling moving parts, heavy sashes and glass.

To measure the stack height of a friction stay:

1. Fully close the friction stay so that all of the arms are stacked on top of each other.
2. Measure from the bottom arm of the stay to the top arm. This measurement is the stack height.



The standard stack heights for friction stays are 13mm and 17mm.

The stack height of this friction stay is 13mm and 'adjustment clips' are included to adjust the stack height to 17mm.